



# ***Design & Man of Integrated NanoSystems: Transitioning Nano To Air Force Systems***

***2 Mar 2010***

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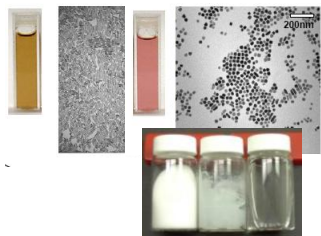
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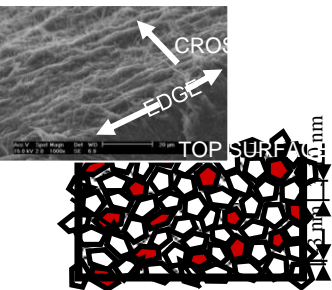


# “Nano” Technologies

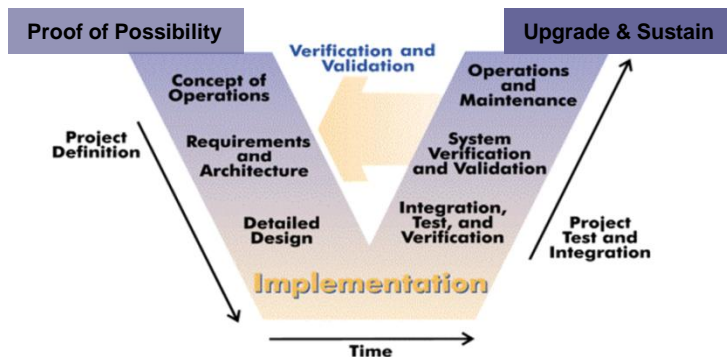
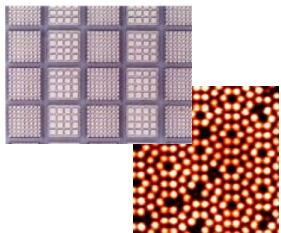
## Nano-Particles & Powders



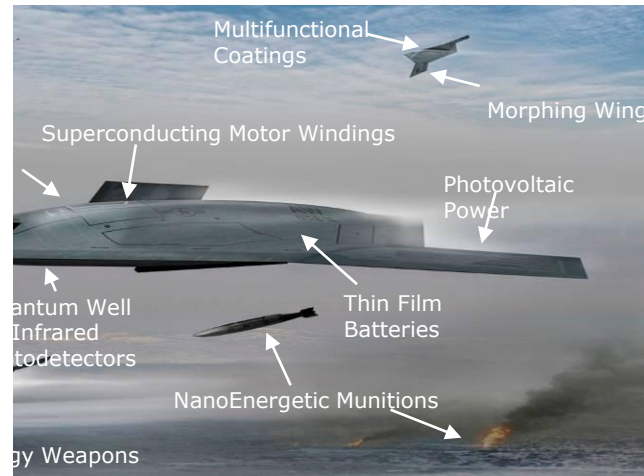
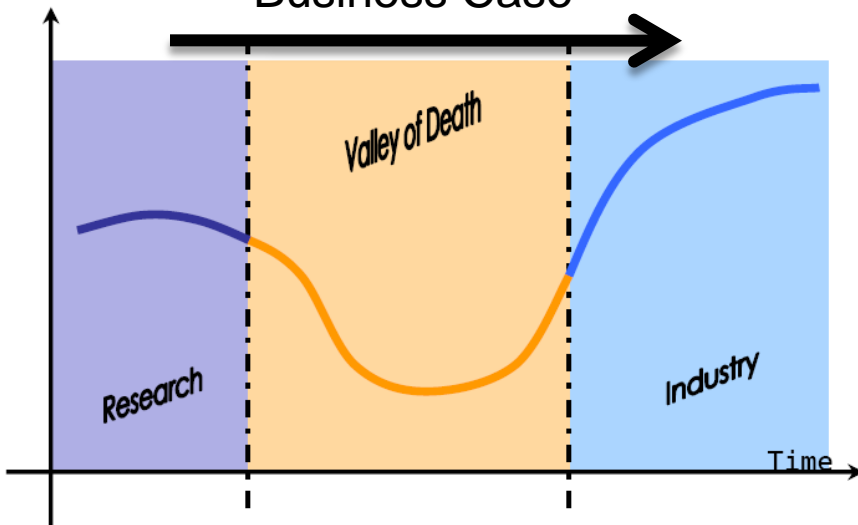
## Nano-Composites & Materials



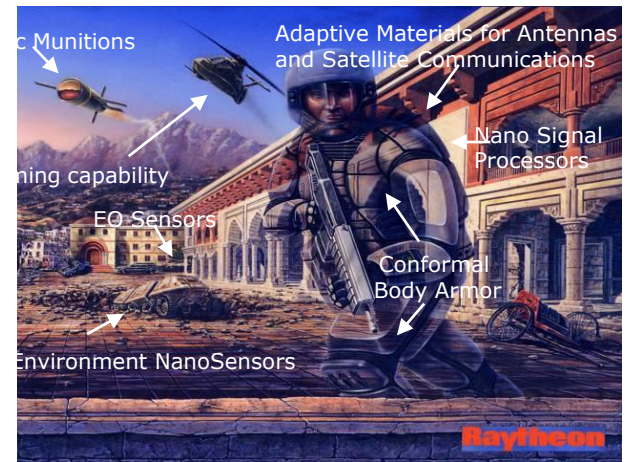
## Nano-Structures & Devices



Design  
 Manufacturability  
 ROI  
 Supply Chain  
 Business Case



able new performance paradigms

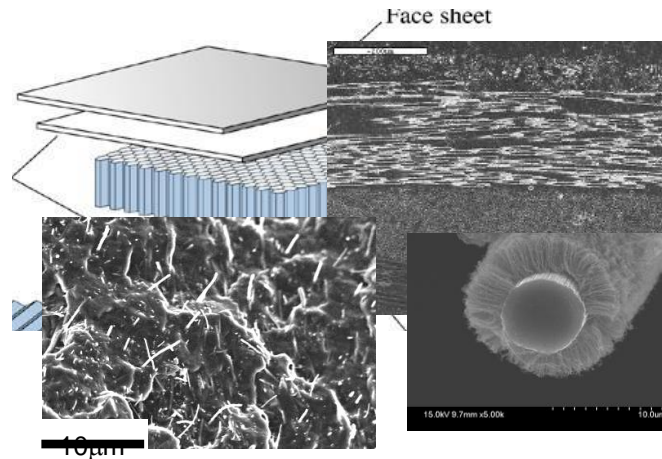




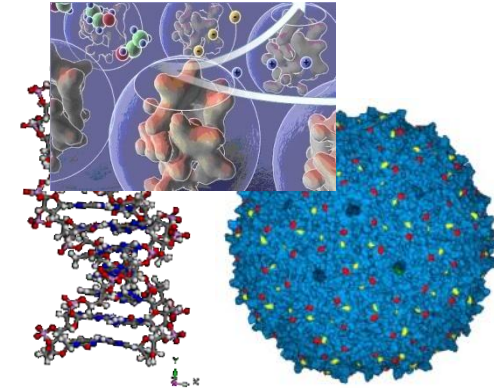
# Challenges: Design & Man of (Nano) Systems



## Nano-enabled Systems



## Nano Systems



**System =  
Performance  
arises from  
designed  
interaction(s)  
between  
constituents**

## Digitization of the Materials Tetrahedron = Format Knowledge for Designers

**Units**

- Tools for Verification & Validation = Standards, Common Building Blocks

**Inter-action**

- Material Systems as Networks = Optimization for Performance

- Automated Discovery = Acceleration of Multi Body Formulation

**Man**

- Factory of the Future = Maximizing Specificity and Customization



## Tools for Verification and Validation

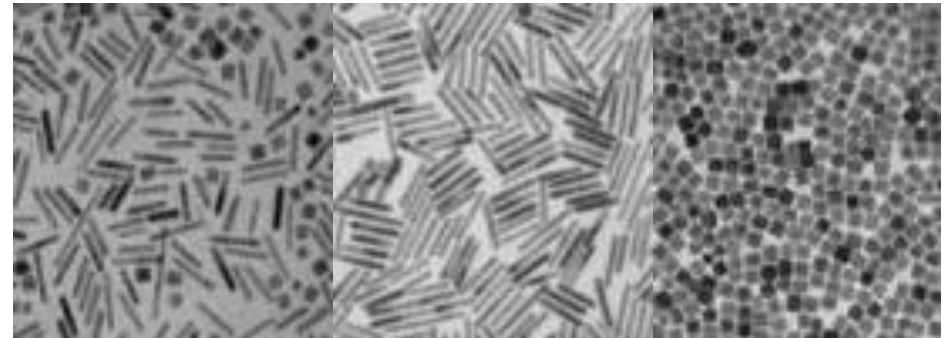
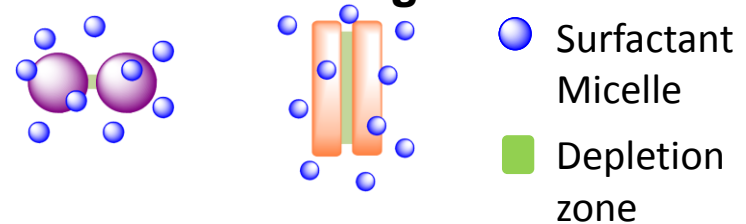
### Issues: Control of Units

- Purity
- Distributions
- Standards
- Calibrated in-line monitoring for closed loop manufacturing

### Approaches:

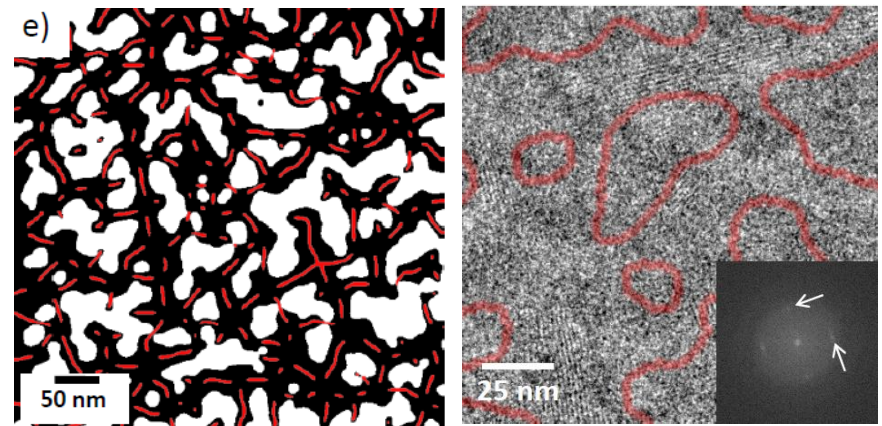
- Statistical Analysis of Idealized Limits
  - Novel Fabrication & Assembly Techniques
- Accelerated Spatial Characterization Tools
- Visualization Tools
  - Image Recognition & Machine learning
  - Common Database Expectations

### Reversible Clustering & Purification



*Park, et al Nano Letters, 2010, DOI: 10.1021/nl100345u*

### Energy-Filtered TEM and Low-Dose HREM



*Drummy et al Chem. Mater. 2011, 23, 907–912 907*



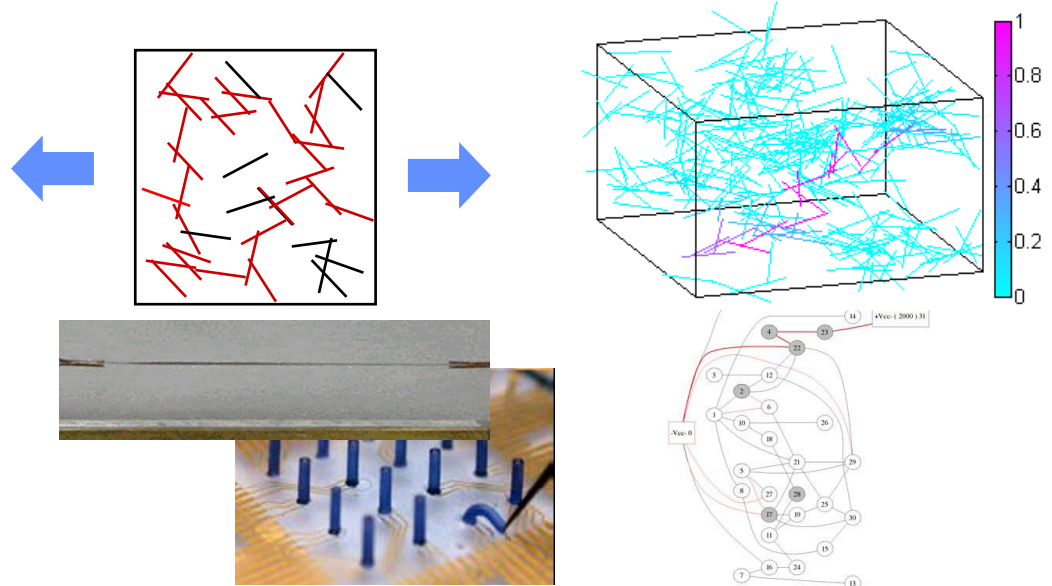
## Issues: Design the Interaction Between Constituents

- Critical Path
- Critical Defects
- Distributions
- Nonlinearity
- Regulation
- Integration with higher-level systems

## Approaches:

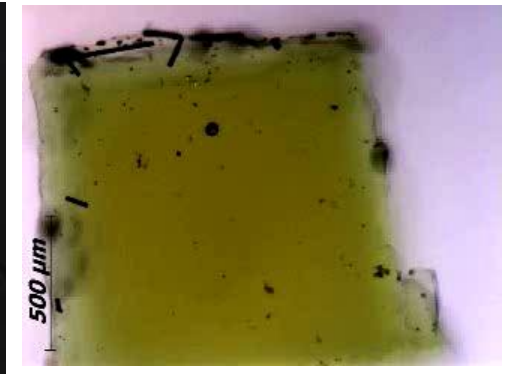
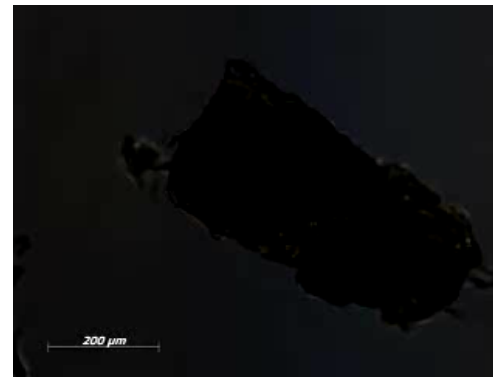
- Information Flow = Response & Transport is Processing and Info
  - Graph & Network Theory
  - Path Distributions
- Emergent Phenomena
  - Stability via interaction of non-stable processes
  - Performance
- Regulation of Cellular Processes

## Piezo Resistive PNCs



Adv. Material 2010, 22, 3430 2010; PRL 102(11), art no. 116601  
 Macromolecules, 2008, 8053; Simoes et al, 2010, DOI 10.1166/jnn.2010.1373;  
 G. Forest et al in press

## Autonomic Behavior (BZ Hydro-Gels)





# Challenge: Automated Guided Discovery



## Goal-seeking AGD

### Issues: Uncertainty in exploration of solution space

- Comparable Interactions
- Dynamic response
- Multi-variable input
- Durability
- Sustainment

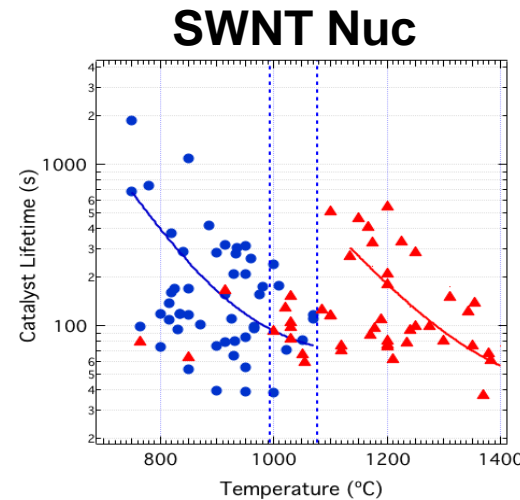
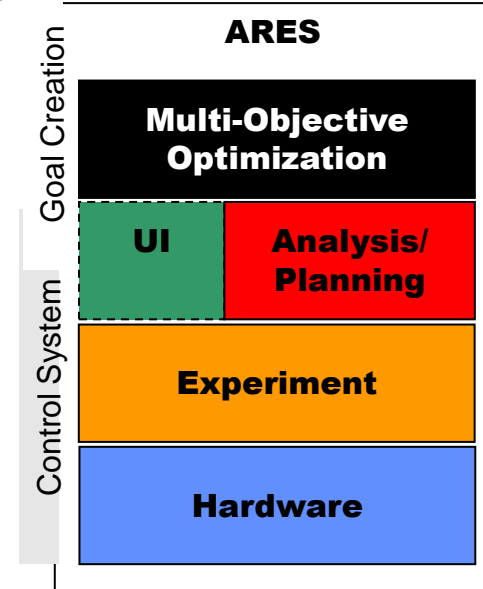
### Approaches:

- In-Situ library generation
  - In-line research rather than process control
  - Objective functions
  - Steepest Descent
  - Machine intelligence
- Bio-discovery (e.g. Phage) evolutionary – selection driven discovery

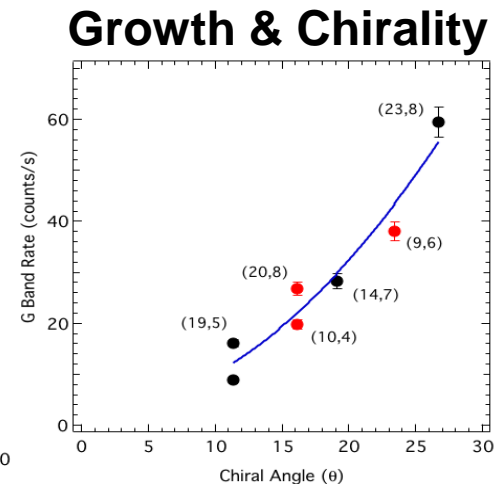


Temperature (°C)

Pressure ( torr)



Maruyama et al 2011



Yakobson et al [www.pnas.org](http://www.pnas.org) doi: 10.1073pnas.081194610



# Challenge:

## Factory of the Future (AF Man Strategic Vision)



### Issues: ROI

- Reproducibility
- Risk
- Lot size
- Unique Platform
- ESOH
- Supply Chain



**Next  
Generation  
Agile Man**

### Factory of the Future

- Next gen mfg tech developed with process and cost models
- Lean & agile, lot size insensitivity
- Robotics and next gen automation
- Advanced/ wireless factory C2

### Moving Manufacturing Left

- partner with academia and small business on high risk/high payoff opportunities
- Develop tools and methods that promote early consideration of mfg implications during concept development

### Cradle To Cradle Digital Thread

- Increase digital density across life-cycle
- Enable increased reusability of materials and components, and optimize impact on the environment

### Responsive, Integrated Supply Base

- IB capabilities and risks are known, available, and integrated into product development
- 21<sup>st</sup> century supply chain mgmt principles
- Capability for rapid formation of global partnerships



# Summary: Path to Nano-Systems through Digitization of the Materials Tetrahedron

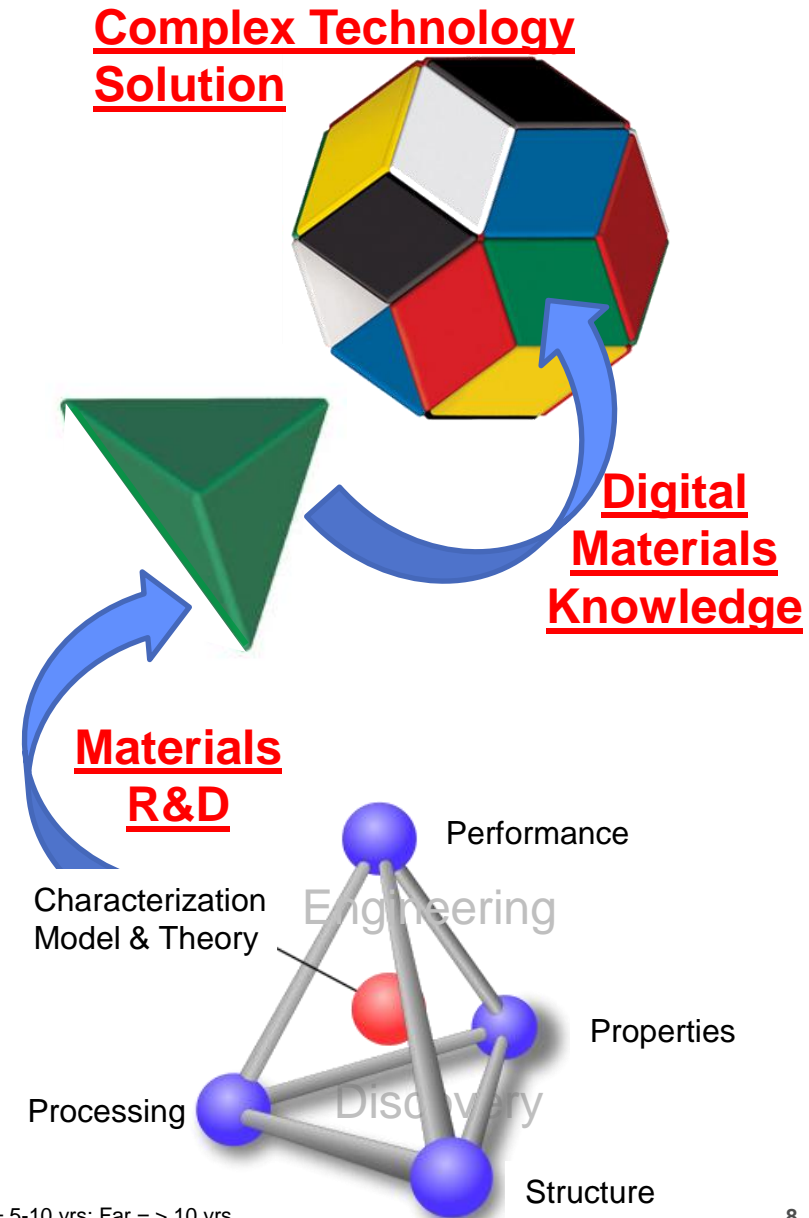


Main technical hurdles preventing us from manufacture of complex nano systems today?

- Truth in advertisement – fidelity in technical assessment (hype or reality?)
- Incompatibility & stability issues (enhance v. new platform, environments)
- ROI calculation including Sustainment & Durability
- Computational gaps (ICMSE)
- Manufacturability metrics
- ESOH issues

How do we surmount these hurdles?

- Develop Tools for V&V (Near-Far)
- Integration of informatics capabilities (Mid; technical challenges)
- Development of Robust & Integrated Design Tools (Mid-Far)
- Establish pilot development manufacturing capabilities (Near-Mid; limited funding)
- Adoption of new concepts, such as BioPharma (Near; language)
- Quantification of Stability & Durability
- Technical workforce (Mid-Far)



Near = 0-5 yrs; Mid = 5-10 yrs; Far = > 10 yrs





# References and Background



*<http://www.nano.gov/AFRLNanobooklet.pdf>*

*[http://www.dtic.mil/cgi-bin/GetTRDoc?  
Location=U2&doc=GetTRDoc.pdf&AD=ADA472245](http://www.dtic.mil/cgi-bin/GetTRDoc?Location=U2&doc=GetTRDoc.pdf&AD=ADA472245)*

*[http://ammtiac.alionscience.com/pdf/AMPQ8\\_2ART03.pdf](http://ammtiac.alionscience.com/pdf/AMPQ8_2ART03.pdf)*

<http://www.af.mil/information/technologyhorizons.asp>

<https://www.dodmantech.com/>